

**TECHNICAL DATA SHEET**
**73204TU**

**73204TU** is a LLDPE Roto Molding Grade produced by the Spherilene Technology with controlled morphology, excellent balance of processability, mechanical properties & UV stability.

**73204TU** grade is stabilized adequately with Light Stabilizer + to give a long service life under outdoor exposure.

**73204TU** is ideally suited for Tanks & Containers with good UV stability for domestic & industrial water storage, sanitation & agriculture.

**BIS Designation Code:** IS 7328-2B-RDO-CDC

Property	Test Method	Unit	Value
Melt Flow Index (2.16 kg, 190°C)	ASTM D1238, IS 13360 (Part 4/Sec 1)	g/10 min	5.0
Melt Flow Index (5 kg, 190°C)			14
Melt Flow Index (21.6 kg, 190°C)	ASTM D1238	g/10 min	120
Density (23°C)	ASTM D1505, IS 13360 (Part 3/Sec 11)	g/cm <sup>3</sup>	0.932
Density (23°C)	IS 2530	g/cm <sup>3</sup>	0.932 – 0.934
<b>Physical Property</b>			
Tensile Strength at Yield	ASTM D638 (50 mm/min)	MPa	17
Elongation at Break		%	850
Notched Izod Impact Strength (23°C)	ASTM D256A	J/m	500
Flexural Modulus	ASTM D790A	MPa	400
Vicat Softening Point (10 N)	ASTM D1525	°C	109
DSC Melting Temperature	ASTM D3418	°C	126
ESCR (F50, 10% Igepal soln. v/v)	ASTM D1693B	Hr	500
<b>Suggested Processing Conditions</b>			
Oven Temperature	240 – 280 °C		

\* Halene L is the registered trademark of Linear Low-Density Polyethylene of Haldia Petrochemicals Limited

Mechanical Properties are on Injection Molded test specimens.

+ The total Light Stabilizer content is ~2000 ppm.

This grade meets the requirements of:

IS 7328:2020 Specification for Polyethylene Material for Moulding and Extrusion



# Halene – L\*

IS 16738:2018 Positive List of Constituents for Polypropylene, Polyethylene and their Copolymers for its Safe Use in Contact with Foodstuffs and Pharmaceuticals

IS 10146 for use in contact with foodstuffs, pharmaceuticals, and drinking water.

*This product is not recommended for manufacturing of Single Use Plastic (SUP) items listed under Plastics Waste Management (PWM) Rule 2016 and its latest amendment*

*The information and data presented herein are typical values of representative samples and should not be construed as specification or tested values of supplied product. Prior to use, buyer shall ensure independently through tests and trials, that HPL products can be handled and used by them legally, safely, and suitably for their intended operation and end-use application. No warranty or guarantee expressed or implied is made regarding performance or otherwise. In no event shall HPL be liable for any damage, loss or injury directly or indirectly suffered as a result of use of product or information provided herein. The information & data contained herein are reliable to the best of our knowledge on the date of release of the document and is subject to change without prior intimation based on research & development work undertaken by HPL*

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